



R. & W. HAWTHORN, LESLIE  
& CO. LTD.  
(11)

SHIP NO. <sup>DAPHNELLA</sup> <sup>DORYSSA</sup> <sup>DARONIA</sup> <sup>DOLABEL</sup> 611-612-617-622

W.S. 683

PROFILE AND DECK PLAN.

M.V. "Daphnella" \*  
NEWCASTLE ON TYNE.  
Report No. 96396

M.V. "Doryssa"  
NEWCASTLE ON TYNE.  
Report No. 96601

M.V. Daronia  
NEWCASTLE ON TYNE.  
Report No. 97224.

002659-00-2666-0117 2 1/2



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Lloyd's Register  
Foundation



HEBBURN-ON-TYNE  
ENCLOSURE TO

LLOYDS

NEWCASTLE

42/02550

FROM R. & W. HAWTHORN, LESLIE & CO. LTD.,  
HEBBURN-ON-TYNE.

002659-002666-0117 1/2



30.4.37  
15.12.37 - 10617  
2.11.38 - 10622

W. 64-6  
Gm 1037  
10/14

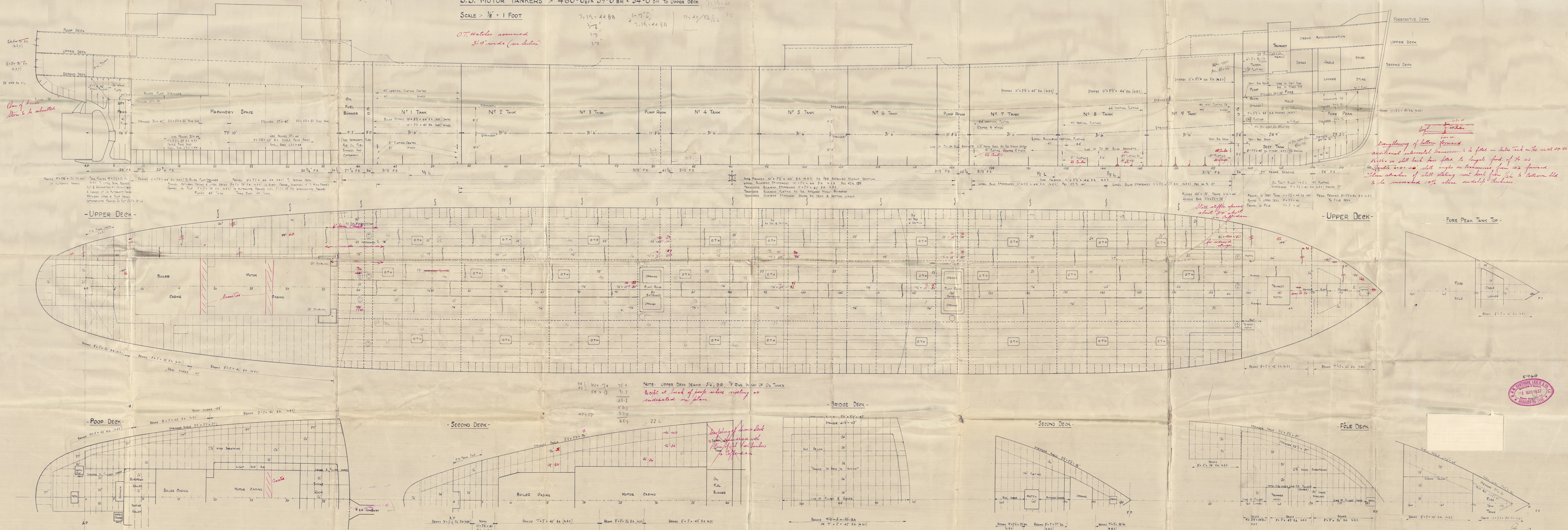
# SHIP NOS 611 & 612 PROFILE & DECK PLANS

S.S. MOTOR TANKERS - 460'-0" x 59'-0" BM x 34'-0" DM TO UPPER DECK

SCALE - 1/8" = 1 FOOT

O.T. Hatches assumed  
3'9" wide (see section)

7-3/4" x 44 BA  
3-7" x 44 BA  
17-44/82/62



Strengthening of bottom forward  
additional structural members to be fitted in bilge tank on 100, 102, 104, 106, 108, 110, 112, 114, 116, 118, 120, 122, 124, 126, 128, 130, 132, 134, 136, 138, 140, 142, 144, 146, 148, 150, 152, 154, 156, 158, 160, 162, 164, 166, 168, 170, 172, 174, 176, 178, 180, 182, 184, 186, 188, 190, 192, 194, 196, 198, 200, 202, 204, 206, 208, 210, 212, 214, 216, 218, 220, 222, 224, 226, 228, 230, 232, 234, 236, 238, 240, 242, 244, 246, 248, 250, 252, 254, 256, 258, 260, 262, 264, 266, 268, 270, 272, 274, 276, 278, 280, 282, 284, 286, 288, 290, 292, 294, 296, 298, 300, 302, 304, 306, 308, 310, 312, 314, 316, 318, 320, 322, 324, 326, 328, 330, 332, 334, 336, 338, 340, 342, 344, 346, 348, 350, 352, 354, 356, 358, 360, 362, 364, 366, 368, 370, 372, 374, 376, 378, 380, 382, 384, 386, 388, 390, 392, 394, 396, 398, 400, 402, 404, 406, 408, 410, 412, 414, 416, 418, 420, 422, 424, 426, 428, 430, 432, 434, 436, 438, 440, 442, 444, 446, 448, 450, 452, 454, 456, 458, 460, 462, 464, 466, 468, 470, 472, 474, 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DAPHNELLA

DORYSSA

DARONIA


DOLABELLA

SHIP NO. 611-612-617-622R. & W. HAWTHORN, LESLIE  
& CO. LTD.

MIDSHIP SECTION

(1)

*No 617 appo. Kinder letter ( )*

M.V. "Daphnella".  NEWCASTLE ON TYNE. Report No. 96399.
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IMPORTANT!

SEE ALSO OUTLINE MID. SECTION  
 RE. DECK & SHELL & LETTERS DATED  
 10-5-37 & 15-12-37 *midship Section*

M.V. "Doryssa"

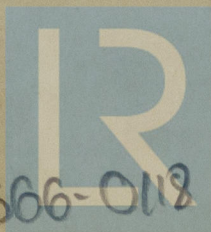
NEWCASTLE ON TYNE.

Report No. 96601.

M.V. Daronia

NEWCASTLE ON TYNE.

Report No. 97224.



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002659-002666-018



Lloyds & Sectors

6/11/12

Lloyd App<sup>d</sup>



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**- 12.100 TONS P/W TANKER -**  
**- MIDSHIP SECTION -**  
**- SCALE 1/2" = 1 FOOT -**



- DIMENSIONS -  
 LENGTH 460'-0" BP. BREADTH 59'-0" MP DEPTH 34'-0" MP

TO CLASS LLOYDS 100 A.I. \* "CARRYING PETROLEUM IN BULK"  
 SPECIAL NOTATION "LONGITUDINAL FRAMING ON BOTTOM AND AT DECK"  
 SCANTLINGS CLEAR OF OIL COMPARTMENTS TO BE SPECIALLY CONSIDERED.  
 SUITABLE INCREASES TO BE MADE FOR SHEER AT ENDS.

SEE ALSO OUTLINE MID. SECTION RE. SHELL & DECK  
 & LETTERS DATED 10-2-37 & 15-12-37

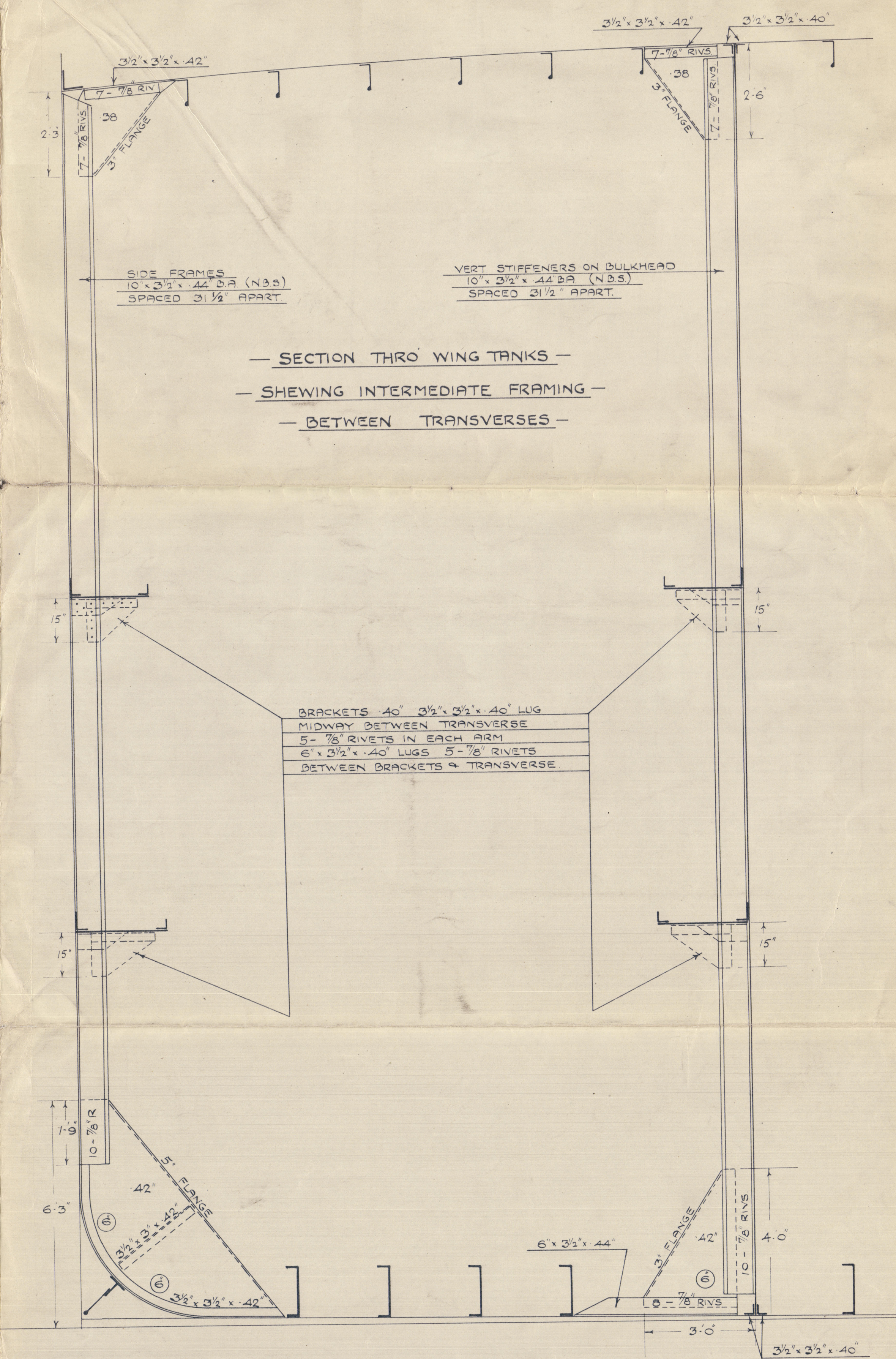
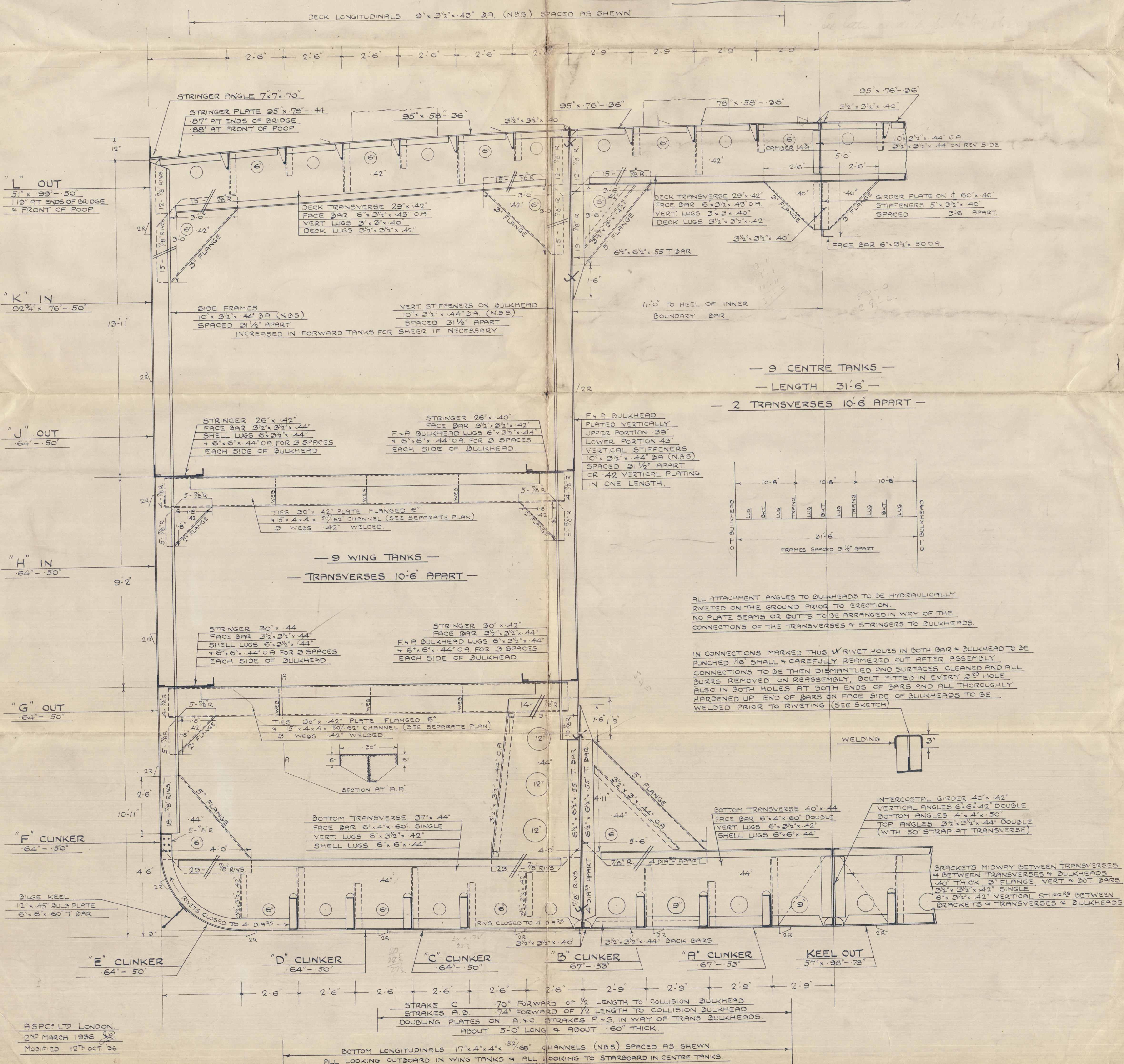
N<sup>o</sup> 611-612

- NUMERALS -			
LENGTH BP ON LWL	L =	460'-0"	
BREADTH MP	B =	59'-0"	
DEPTH MP TO UPPER DK.	D =	34'-0"	
L x D		460'-0" x 34'-0"	= 15640.0
L x (B+D)		460 (59.0+34.0)	= 42780.0
L/D		460/34.0	= 13.52

- STRICTLY CONFIDENTIAL -  
 NOTE: THIS DRAWING IS THE PROPERTY OF THE ANGLO-SAXON PETROLEUM CO LTD  
 AND IS ISSUED SUBJECT TO THE REQUIREMENTS OF THE SPECIFICATION  
 AND CONTRACT BEING COMPLIED WITH WITHOUT PREJUDICE

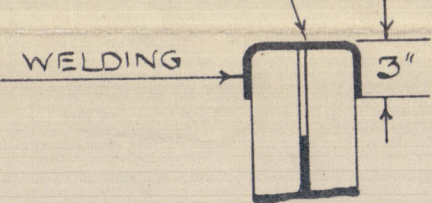
THE ANGLO-SAXON PETROLEUM CO LTD

*Chulver*  
 MARINE SUPERINTENDENT (CZULVER)  
 12<sup>TH</sup> OCTOBER 1936



ALL ATTACHMENT ANGLES TO BULKHEADS TO BE HYDRAULICALLY  
 RIVETED ON THE GROUND PRIOR TO ERECTION.  
 NO PLATE SEAMS OR BUTTS TO BE ARRANGED IN WAY OF THE  
 CONNECTIONS OF THE TRANSVERSES & STRINGERS TO BULKHEADS.

IN CONNECTIONS MARKED THUS *V* RIVET HOLES IN BOTH BAR & BULKHEAD TO BE  
 PUNCHED 1/8" SMALL & CAREFULLY REAMERED OUT AFTER ASSEMBLY  
 CONNECTIONS TO BE THEN DISMANTLED AND SURFACES CLEANED AND ALL  
 BURRS REMOVED ON REASSEMBLY BOLT FITTED IN EVERY 3<sup>RD</sup> HOLE  
 ALSO IN BOTH HOLES AT BOTH ENDS OF BARS AND ALL THOROUGHLY  
 HARDENED UP END OF BARS ON FACE SIDE OF BULKHEADS TO BE  
 WELDED PRIOR TO RIVETING (SEE SKETCH)



INTERCOSTAL GIRDER 40' x 42'  
 VERTICAL ANGLES 6' x 42' DOUBLE  
 BOTTOM ANGLES 4' x 4' x 50'  
 TOP ANGLES 3 1/2' x 3 1/2' x 44' DOUBLE  
 (WITH 50' STRAP AT TRANSVERSE)

BRACKETS MIDWAY BETWEEN TRANSVERSES  
 & BETWEEN TRANSVERSES & BULKHEADS  
 40" THICK 3" FLANGE, VERT & BOT BARS  
 3 1/2' x 3 1/2' x 42' SINGLE  
 6' x 3 1/2' x 42' VERTICAL STIFFENERS BETWEEN  
 BRACKETS & TRANSVERSES & BULKHEADS.




*Delalib*  
SHIP No. 611-612-617-622

R. & W. HAWTHORN, LESLIE  
& CO. LTD.

OUTLINE MIDSHIP SECTION

(3)

M.V. "Daphnella" 

NEWCASTLE ON TYNE.

Report No. 96399.

M.V. "Doryssa"

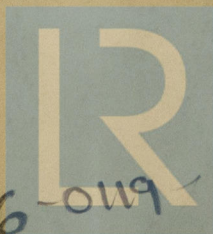
NEWCASTLE ON TYNE.

Report No. 96601.

M.V. "Doronia"

NEWCASTLE ON TYNE.

Report No. 97224.



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Lloyd's Register  
Foundation

002659-002666-0119



ENCLOSURE TO

LLOYDS

41/02102

FROM R. & W. HAWTHORN, LESLIE & CO.  
HEDDINGTON-TYNE.

IN 617.

74 PER LLOYDS LETTER 15/12/37.

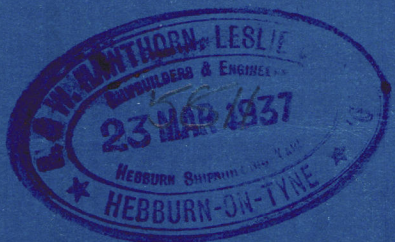
16-6/10/12

73 PER LLOYDS LETTER 10/5/37



allows no battery P.S. to be in  
same transverse plane

5-4-37.  
15-12-37 - 112617  
2-11-38 - 112622



N<sup>os</sup> 611-12

OUTLINE MIDSHIP SECTION

SCALE:  $\frac{1}{2}$ " = 1 FT.

ENCLOSURE TO

LLOYDS

FROM R. & W. HAWTHORN, LESLIE & CO.  
HEBBURN-ON-TYNE.

hatchway P.S. to be in  
same transverse plane.



IN 617. 77 PER LLOYDS LETTER 15/12/37  
IN 611-12. 75 PER LLOYDS LETTER 10/5/37

IN 617. 74 PER LLOYDS LETTER 15/12/37  
IN 611-12. 73 PER LLOYDS LETTER 10/5/37

611-12. 72 PER LLOYDS LETTER  
10/5/37. (617. 72 PER LLOYDS LETTER 10/5/37)

STRINGER PLATE 90" x 75" x 44  
84 AT ENDS OF BRIDGE  
85 AT FRONT OF POOP

86" x 58" x 36

85" x 75" x 36

81" x 58" x 36

65" x 74" x 36

81" x 74" x 36

1-00  
K OUT  
56" x 37" x 50 IN WELLS.  
62 1/2" x 37" x 50 IN WAY  
OF POOP, BRIDGE & FGLE.  
120 AT ENDS OF BRIDGE  
& FRONT OF POOP.

J IN.  
82 3/4" x 76" x 50

H OUT  
64" x 50

G IN.  
64" x 50

F OUT  
64" x 50

E IN.  
64" x 50

D CLINKER  
64" x 50

C CLINKER  
64" x 50

B CLINKER  
66" x 53

A CLINKER  
67" x 53

HEEL OUT  
87" x 86" x 78



002659-002666-0119